

## Material Specification

### PRODUCT REFERENCE. ADHESIVE NO. 5

#### Product Description

◆ Double sided Scrim Reinforced Transfer Tape

#### Applications

- ◆ An excellent thin tape with an aggressive modified acrylic emulsion adhesive coated to both surfaces and supported with a rectangular grid reinforced scrim..  
High Coat weight of adhesive offers premium bonding to a wide variety of substrates..

#### Technical Statistics

Description	Details	Value	Unit
Adhesive Type	Mod Acrylic emulsion	120	Micron
Substrate Type	N/A	0	Micron
Liner Type	Amber	85	GSM
Thickness	Release Liner	70	Micron
	Adhesive	120	Micron
	Total	190	Micron
180degree peel adhesion to steel 20 Mins & 24 Hrs	Open Side	2000	N/m
	Closed Side	2000	N/m
Temperature Range		0 to 120	Celsius
	Application temperature	5 to 70	Celsius
UV resistance		Excellent	
Plasticiser Resistance		Good	
Shear	25mm x 25mm	>100 Hrs	1 kilos
Shelf Life		24	months

#### Storage details

- ◆ Shelf life on this product will vary according to temperature and humidity
- ◆ Shelf life is considered a minimum on products stored at normal room temperature and relative humidity conditions
- ◆ Low temperatures may cause a build up of condensation, which could affect initial bond strength.

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