

## **MATERIAL SPECIFICATION DETAILS** **ADHESIVE SPECIFICATION FOR DIRECT COATING TO FELTS**

<b><u>Product reference</u></b>	DC Mod A1
<b><u>Adhesive Type:</u></b>	Resinated Modified Acrylic dispersion 50gsm
<b><u>Carrier</u></b>	none
<b><u>Liner</u></b>	90 & 120gsm white glassine
<b><u>Performance:</u></b>	High Initial Tack and Adhesion. Good Shear and temperature resistance. Excellent ageing.

### **Data: -**

Adhesion to Steel_ 20minutes	N/m	1200
Adhesion to Steel 24 Hours	N/m	1500
Loop Tack to Steel	N/m	1000
Shear (1Kg 25 x 25mm)	Hours	7
Service Temperature Range	C	-20 TO + 120
Plasticizer Resistance		Fair
UV Resistance		Fair
Shelf Life		2 Year
Storage		Out of direct sunlight

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